



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-041
Job Sheet 166939



Part No: D4435-041

Job Qty: 4 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 10/20/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

DWG Rev. B ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea		10/19/17	0.00	0.00	Start Up Waterjet1	SC
100	Waterjet	4 pcs		10/19/17	0.02	0.28	Waterjet1	SC
110	QC	4 pcs		10/19/17	0.00	0.00	QC2	SC DAS
120	QC	4 pcs		10/19/17	0.00	0.00	QC8	38
130	HandFinish	4 pcs		10/19/17	0.00	0.14	HandFinish1	2017-11-06 2SL
135	QC	4 pcs		10/19/17	0.00	0.00	QC7	RV 17-11-14
140	Powdercoat	4 pcs		10/19/17	0.00	0.14	Powdercoat4	BR 17-11-14
150	QC	4 pcs		10/19/17	0.00	0.00	QC3	9-89
160	Small Fab	4 pcs		10/20/17	0.00	0.54	Small Fab	MCU DAS
170	QC	4 pcs		10/20/17	0.00	0.00	QC5	38
190	Packaging	4 pcs		10/20/17	0.00	0.00	51091 Packaging3	NOV 17 2017
200	QC21-SA	4 Ea		10/20/17	0.00	0.00	QC21	17/11/17 98

M 135418 START 9:20 OVT: 320° FINISH: 9:00. O.F.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	0	125	0	0
160-Small Fab	D4441-1 422 F151347	1	219	0	0

Part Specifications

Specifications could not be found.

Plex 10/20/17 11:13 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S005396



Bracket Assembly

PART NO:
Revision:
Operation:
Quantity:
Change No:

D4435-041

Start up Operation
4

Mfg Date: 11/02/17
Job No: 166939

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DART AEROSPACE LTD		Work Order: 166939
Description: Bracket assembly		Part Number: 124435-041
Inspection Dwg: B	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2,548	+/- 0,010	2,549			UDC-02	
0,27	+/- 0,030	0,279			UDC	
0,68	+/- 0,030	0,69				
1,51	+/- 0,030	1,50				
2,34	+/- 0,030	2,35				
3,06	+/- 0,030	3,05				
3,22	+/- 0,030	3,225				
0,200	+/- 0,010	0,201				
0,204	+0,005 - 0,001	0,205				
1,39	+/- 0,030	1,40				
1,51	+/- 0,030	1,50				
2,70	+/- 0,030	2,70				
0,079	+/- 0,010	0,080				
0,21	+/- 0,030	0,20				
1,88	+/- 0,030	1,89				
0,696	+/- 0,010	0,695				
0,30	+/- 0,030	0,30				
0,10	+/- 0,030	0,10				
0,040	+/- 0,010	0,038				

Measured by: SC	Audited by: DAS 38	Preliminary Approval:
Date: 17/11/02	Date: NOV 02 2017	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	